

承認書

Specification for approval

客戶： 富士康
品名： 醋酸胶布
料號： 475.00512.005
日期： 2021/1/21

客戶承認

CLIENT V.F.T

核 準	審 查	承 認

星龍塑膠五金製品廠

HSIN LONG TECHNICAL MFG LTD.

制造地：東莞市寮步鎮石龍坑荔園路127號

TEL:0769-83287486

FAX:0769-83287087

樣品確認單

1.品名: 醋酸胶布

4.確認日期: 2021-1-19

2.料號: 475.00512.005

5.廠商: 星龍塑膠五金制品廠

3.確認分類:

新料確認	重新確認		說	明
V		[]	設計變更	
		[]	材質變更	
		[]	廠商變更	

6.確認結果:

合格	有條件	說	明
V			

7.工程須知附件[] (工程圖面 V) [V]樣品 件

材質: 3M1558T 加工方式: 表面處理:

料號: 475.00512.005 基本顏色: 印刷顏色:

淨重: 0.035g 進廠包裝方式: 內容器: 內容量:

毛重: 0.070g 外容器: 外容量:

其它: []文字 []圖案

上 限	標 準	下 限

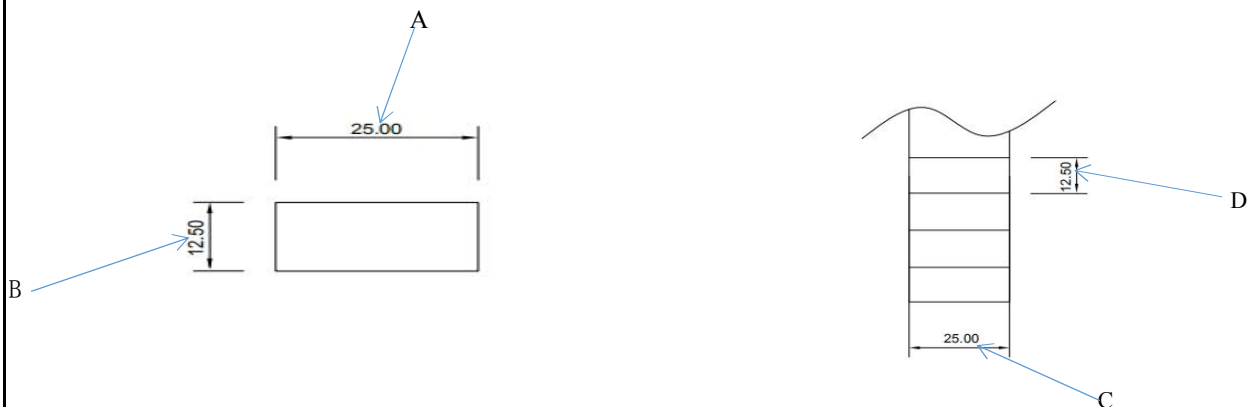
V	V	V				核 準	確 認 者
設	品	廠				程 映	梁敏霞
工	管	商					

东莞市寮步星龙塑胶五金制品厂

产品基准出货检验报表

版 次	01	客戶名稱	富士康			客戶訂單號		
料 號	475.00512.005	材 質	基材: 3M1558T			原材批號		
統一編號			背膠:			品 檢	刘凤明	
品 名	醋酸布	檢驗AQL	☐	1.0	☒ V	合 格	確 認	李宗宇
出貨數量	样品		☒ V	0.4	☐	不 合 格	核 准	胡荣梅
檢 查 項 目	抽 驗 數	全 檢	不良數		0PCS	日 期	2021/1/21	
	檢查判別							
		OK	NG	具體說明		目視	游標尺	其他工具
外 觀	破損	OK				OK		
	折痕	OK				OK		
	起角	OK				OK		
	爆開				卷狀			
	冲工不良	OK				OK		
	重刀	OK				OK		
樣品尺寸		OK					OK	
色 澤		OK				OK		
背膠效果	背膠是否與圖紙一樣	OK				OK		
	背膠是否有離形不良	OK				OK		
包裝方式檢驗	所用PE袋規格	OK					OK	
	每箱數量	OK				OK		
	ROHS标签是否有貼	OK				OK		
	原材料SGS在有效期	OK				OK		
	條碼是否與實物品名、料号、數量一致	OK				OK		
檢驗尺寸		1	2	3	4	5	判定OK/NG	
A. 25.00±0.20mm		25.00	25.02	25.04	25.06	25.10	OK	
B. 12.5±0.20mm		12.45	12.47	12.51	12.53	12.55	OK	
C. 25.00±0.20mm		25.02	25.04	25.06	25.08	25.10	OK	
D. 12.50±0.20mm		12.47	12.49	12.51	12.53	12.55	OK	

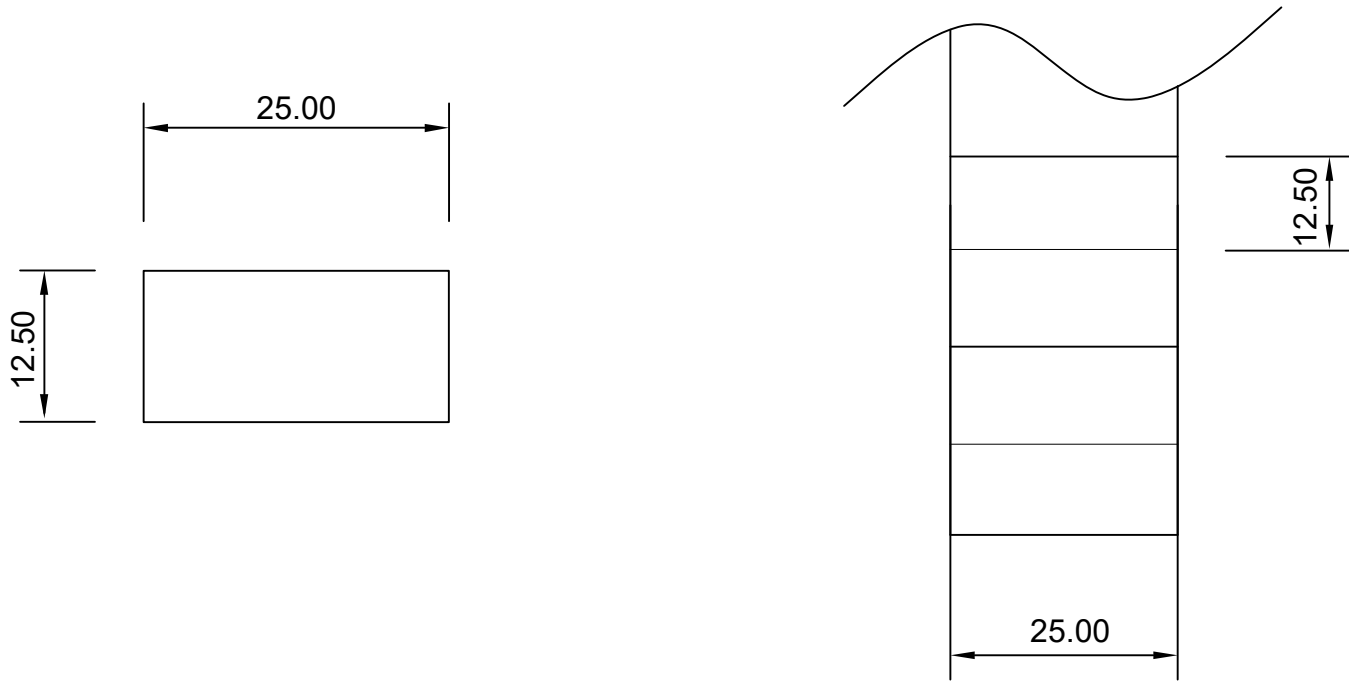
簡圖:



表單編號



D		C		B		A
REV.	MARK.	DCR/ECN NO.	DATE	UPDARE	DESCRIPTION	SIGNATURE.
00			2016/12/5		First offical release	Shawn
01			2020/12/29		Update the format and the model	Ace



Note:

- 1. 材質:3M1558T
- 2. 顏色: 黑色
- 3. 公差: ± 0.2
- 4. 来料方式: 卷

MATERIAL (SPEC.)										SEE NOTES		SCALE	 Foxconn Industrial Internet 富士康工业互联网				
FINISH										SEE NOTES		SHEET					
												I / I					
Select										UNIT	PART NAME antenna connector tape						
Dim. Tol.	A	B	C	EPS	EPE	BAG	CTN	LABEL	USR	mm							
0~6	0.05	0.05	0.10						0.20	0.05	SIZE A4 T03X002.00						
6~30	0.10	0.15	0.20	0.50	0.50	3.00			0.20	0.05							
30~120	0.15	0.20	0.30	0.50	0.50	5.00	2.00	0.25	0.10	PART NO. 475.00512.005							
120~300	0.20	0.30	0.40	1.00	1.00	10.00	3.00	0.30	0.15								
300~450	0.25	0.40	0.50	2.00	2.00	15.00	5.00	0.50	0.20	DESIGNED Shawn							
450~600	0.30	0.50	0.60	3.00	3.00	20.00	5.00	0.80	0.20								
DRAFT TOLERANCE±0.2°				CRITICAL DIM. MARK						*	CUSTOMER MODEL TBC						
										CUSTOMER PART NO. /							
										APPROVED Charge							

G338881610

料號P/N: 475.00512.005

[illegible]



Electrical Tape 1558T

Insulation Cloth Tape

Data Sheet

February 2011

Description

3M™ Electrical Tape 1558T is a single coated black insulation cloth tape with pressure sensitive acrylic adhesive.

Agency Approvals & Self Certifications

MSDS: 3M has not prepared a MSDS for the products which are not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R.

TSCA: The product are defined as articles under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

Applications

3M™ 1558T tape is especially suitable for applications such as wire harness wrapping and fastening, laptop wire insulation, projection TV screen holding where both abrasion resistance and insulation are required. The low thickness design could make room saving feasible in electronic marketing.

Typical Properties

Not for specifications. Values are typical, not to be considered minimum or maximum. Properties measured at room temperature 73°F (~23°C) unless otherwise stated.

Property (Test Method) (ASTM D1000 unless noted)	Typical Value US units (metric)
Backing	Black Cloth
Adhesive	Acrylic
Thickness	0.11 mm
Breaking Strength	160N/10mm
Elongation (% at break)	35
Temperature rating	105 °C
Adhesion to Steel	7.5N/10mm
Dielectric Breakdown	1600 V

Specifications

The tape is a halogen free, black PET film with acrylic pressure-sensitive adhesive.

The tape shall be double coated with pressure-sensitive adhesive, which shall not required heat, moisture or other preparation prior to or subsequent to application. The adhesive coating shall be smooth and uniform and be free of lumps and bare spots. There shall be no separator between adjacent layers of the roll. The tape shall perform at a temperature of 130°C without loss of physical or electrical properties.

Electrical Tape 1558T

Shelf Life & Storage	This product has a 1-year shelf life from date of manufacture when stored in original cartons at 70° (21°C) and 50% relative humidity.
Availability	Please contact your local distributor; available from 3M.com/electrical [Where to Buy] or call 86-21-62753535.
Important Notice	All statements, technical information, and recommendations related to 3M's products are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use. Any statements related to the product, which are not contained in 3M's current publications, or any contrary statements contained on your purchase order, shall have no force or effect unless expressly agreed upon, in writing, by an authorized officer of 3M.
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